Nara's Pharmaceutical Manufacturers and Products on the "Kampo Mecca Project"



Some businesses in Nara have been making medicine continuously for over 700 years. This link with history remains firmly maintained to the present day.

In addition, thanks to research on the benefits of traditional medicine, new medicine production methods have gradually been implemented. This has allowed new products such as health supplements and cosmetics to be developed, and a selection of these manufacturers and their products are introduced in the following pages.

# **Ominesan Daranisuke Seiyaku Yugen Gaisha**

485-1 Oaza Dorogawa, Tenkawa Village, Yoshino-gun, Nara, 638-0431

TEL 0747-64-0848 FAX 0747-64-0849 E-mail darani-y@m5.ne.jp

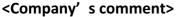


Founded in 1948

En no Gyoja: The founder of Shugen-do religious tradition, and supposed inventor of Daranisuke.



#### View of the main office



Daranisuke-gan is a bitter digestive medicine produced at the foot of Mt. Omine, where En-no-Gyoja conducted religious training in the 6th century. Mainly containing the bark of Amur cork, geranium herb, and zedoary, it is made into pills for easy use.

One of the oldest and most famous medicines in Japan, today Daranisuke-gan is based on accumulated experience and produced with the latest technology, serving to protect the health of you and your family.

### **Key products**

法武殿部









ontains the bark of Amur cork tree and zedoary for stomach and geranium herb to relieve digestive issues.



Email darani-y@m5.ne.jp <Inquiries> 0747-64-0848

# Kabushiki Kaisha Kinuya Yakuho

475 Oaza-Imazumi, Gose City, Nara, 639-2245

## TEL 0745-67-0016 E-mail kinuya@cyber.ocn.ne.jp Founded in 1890

#### <Company' s comment>

orakichi Yasuda, founder of the company that is now in its third generation, first started a medicine distribution business, and later expanded into the production of medicine. He formed a new company in 1935 focusing on exports, and in 1944 the organization was changed following the national policy of the time. A new company was incorporated following the lifting of restrictions in 1947, which has continued to this day.

### **Key products**



### <Inquiries> TEL 0745-67-0016 FAX0745-67-1971



# Kinyo Pharmaceutical Co., Ltd.

1420 Sugawa-cho, Gojo City, Nara, 637-0014 Founded in 1947

TEL 0747-22-3451 E-mail webinfo@kinyo-seiyaku.co.jp http://kinyo-seiyaku.co.jp

Tokkapin 100

#### <Company' s comment>

Sarbu Pharmaceutical Laboratories were founded in 1931. In 1947, Kinyo Pharmaceutical Co., Ltd. was incorporated, and in 2000, Techno Nara Factory commenced operations.

Since its beginnings, the company has mainly produced oral liquid medicines and nutritional drinks. At present, the company's main office and 2 GMP factories produce nutritional drinks, bath salts, health foods and more. With a history of over a half century, we are determined to achieve ever higher quality and new product development.



Old enameled signboard

### **Key products**



Tokkapin FX II





Tokkapin A II Oral Liquid



View of the main office

Vitagulucon Oral Liquid D II

### <Inquiries>

・奈良市内の販売取り扱い店舗・・・ウェルシア薬局・ドラッグストア木のうた・コクミンドラッグ・ダイコクドラッグ・サンドラッグ・ドラッグセイムス(ビタグルコン内服液DII、ジンホル)
 ・ケンコーコム http://www.kenko.com/(ジンホル、トッカピンAI内服液)
 ・CMC JAPANモール





Examples of our medicines from the 1970's

# **Club Cosmetics Co., Ltd.**

2-6-11 Nishi-honmachi, Nishi-ku, Osaka City, Osaka 550-0005

## TEL 06-6531-2990 http://www.clubcosmetics.co.jp Founded in 1903





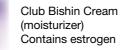
### View of the main office

#### <Company' s comment>

Company founder Taichi Nakayama was known as the Cosmetic King of the East. Pursuing good cosmetics suitable for the skin of Japanese women, he sold Club Araiko (washing powder) which turned out to be a big hit. Over a century has passed since then, and the company's "quality first" policy remains unchanged. Currently, the company is engaged in everything from planning and development to manufacturing and sales, and looks to serve the various needs of our customers.

Club Araiko (on sale since 1906)



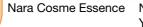


Key products

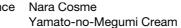
#### <Inquiries>

ならこすめ2品:奈良県のお土産物 店のほか、通信販売でも取り扱って いる。 それ以外:全国のバラエティショップ、 スーパー、ドラッグストア、通信販売 でも取扱っている。 通信販売0120-508-369 http://club.cosmeonline.com











Club Suppin

Powder





Club Airy Touch *Kurabu Horumon* Powder Cream

# **Cosmepro Co., Ltd.**

390 Shiga, Yoshino Town, Yoshino-gun, Nara, 639-3106 TEL0746-32-5937 http://www.cosmepro.co.jp/ E-mailinfo@cosmepro.co.jp Founded in 1989



<Inquiries>
・株式会社東急ハンズ、ドラッグストアの一部店舗 インターネット販売 (mm-cosme online shop : E-mail info@cosmepro.co.jp)

#### <Company' s comment>

As a company devoted to cosmetics, our activities focus on the development of original or OEM products, and on product planning. Starting from initial success in developing additive-free cosmetics, we have consistently pursued higher quality and originality in our products. To this end, we give high priority to technical development and investment in equipment.



# Sato Yakuhin Kogyo Co., Ltd. Ø 佐藤薬品工業株式会社

9-2 Kannonji-cho, Kashihara City, Nara, 634-8567

TEL 0744-28-0021 FAX 0744-28-0030 http://www.sato-yakuhin.co.jp/

Founded in 1947

#### <Company' s comment>

Since its establishment in 1947, Sato Yakuhin Kogyo' s primary goal has been to contribute to the health of the people. As the leading company in the pharmaceutical OEM industry, we have been developing our expertise in manufacturing and packaging solid internal medicine, along with improving facilities, factories, and warehouses, to better serve our customers' needs. We strive to continually win customers' trust by providing better products both cheaper and faster.



View of the main office

#### **Key products** 對節 袖経症 Bitaleon B2 Tempyo-Hogan Kairo-gan A Asbitan V100 Hitomitan f (including coix extract; (revitalizer with 14 kinds (Wakan digestive medicine) (main formula: Vitamin B1. (for joint pain. remedy for rough skin, of natural remedies) effective for stiff muscles) neuralgia, backache) acne, mouth ulcers)

<Inquiries>株式会社ホーエイが運営するサプリの館(http://hoeisupple.shop25.makeshop.jp/)で販売中。

# Sankogan Co., Ltd.

700-1 Imazumi, Gose City, Nara, 639-2245 TEL 0745-67-0003 http://www.sankogan.co.jp/ E-mai linfo@sankogan.co.jp

## Founded in 1319

#### <Company' s comment>

We produce and sell Sankogan, a Wakan (traditional Japanese) digestive medicine. The origin of this medicine dates to about 700 years ago. It is said that the name "Sankogan" was given by the Emperor Godaigo in the 14th century. At our Sankogan Museum of Pharmacy, visitors can learn free of charge about Kampo and traditional medicine from Nara.



Mascot character: Sankogan



**Company buildings** 

### **Key products**





Sankogan(A box contains 6 bags.)

<Inquiries> 奈良県御所市今住700-1 株式会社三光丸

# **Stanley Pharm Co., Ltd.**

10-22 Yamasaki-shinmachi, Ikoma City, Nara, 630-0255

TEL 0743-20-8317 http://www.stanley-p.co.jp/ E-mail info@stanley-p.co.jp

Founded in 1994

#### <Company' s comment>

Stanley Pharm started in Nipponbashi, Osaka, as a wholesaler dealing mainly in the natural ingredients for medicines. It also had a shop called the "Yamato Pharmacy" which sold Daranisuke-gan, Wakan and Kampo medicines, health foods and more. Today, it is based in Ikoma City, Nara, and engaged in developing and selling products with natural ingredients such as the leaves of Tendai-uyaku (lindera) and Yamato toki (angelica).



#### <Inquiries>

・スタンレー薬品有限会社ホームページ URL:http://www.stanley-p.co.jp/
・(一財)新宮徐福協会ホームページ URL:http://www.jofuku.or.jp/
・徐福公園売店
和歌山県新宮市徐福1-4-24



### Key products



ofuku-Horai-Hompo Series



Ginger tea with Yoshino Kuzu (pueraria root)



Dokudami Juho Tea



Agave Inulin granules

Shin-ei Yakuhin Kabushiki Kaisha

1674-10 Kitatawara-cho, Ikoma City, Nara, 630-0142 TEL0743-78-0528 FAX0743-78-9293 Founded in 1960 Company building



<Company' s comment>

Using both traditional and modern wisdom, at Shin-ei Yakuhin we strive to create products that are truly one of a kind. <Inquiries> E-mail : p.sin-ei@beach.ocn.ne.jp

**Key products** 



Ken-en Candy



Sukitto-Matsu



Yamato Toki Angelica leaves and peony flowers