

# Zenkoku Yakuhin Kogyo Co., Ltd.

2-1-2 Imai-cho, Kashihara City, Nara, 634-0812

TEL0744-22-6381

<http://www.zenkoku-yakuhin.co.jp/>

E-mail [info@zenkoku-yakuhin.co.jp](mailto:info@zenkoku-yakuhin.co.jp)

Founded in 1928



ZENKOKU



## <Company's comment>

Hosokawa Seizaisho (Sarmin Hongo) was founded in 1928 as a producer of the headache medicine Sarmin. In 1949, the Hosokawa Seiyaku Company was incorporated and in 1964 changed its name to Zenkoku Yakuhin Kogyo. Since then, we have developed an array of new products such as Kampo Sarmin Hachimi-gan, Wakan Zenkoku Icho-gan, and the antacid Zenkoku Isan.



昔の商品表示



ホンダルマ

Company buildings

## Key products



Sarmin



Zenkoku Rakushin



Zenkoku Isan



Zenkoku Ichougan



Sarmin Hachimi-gan

## <Inquiries>

サーミン、全国楽心、全国胃散、全国胃腸丸、サーミン八味丸の購入方法は薬局、ドラッグストア、配置販売、インターネット販売で展開。

# Daishi Seiyaku Kabushiki Kaisha

79-2 Shibu-cho, Kashihara City, Nara, 634-0074

TEL0744-23-6000

<http://www.daisi.jp/>

E-mail [daishi@leto.eonet.ne.jp](mailto:daishi@leto.eonet.ne.jp)

**Founded in 1916**

## <Inquiries>

弊社まで お電話(0744-23-6000)、  
メール([daishi@leto.eonet.ne.jp](mailto:daishi@leto.eonet.ne.jp))、  
FAX (0744-22-0477) もしくは弊社ホーム  
ページ(<http://www.daisi.jp/>)よりご  
注文願います。

## <Company' s comment>

Founded in 1916 as Komeda Tenkeido Honten. Since being incorporated as Daishi Seiyaku in 1966, we have produced various medicines in an attempt to improve the health of the people, including traditional cardiotonics.

Our mission is to create quality and safe medicines for our customers and provide them with accurate information, promoting overall health and wellbeing.

## Key products



Daishibel S  
(cold medicine)



Nebiluck D  
(for numbness or cold limbs)



Ichu Rryozai Daishi-gan  
(for diarrhea and  
upset stomach)



Jiko-San  
(for headaches,  
stiff shoulders, toothache)



Kenshu Rokushin-gan  
(cardiotonic)

# Daibutsu-do Seiyaku Kabushiki Kaisha

23-5 Tomita, Gose City, Nara, 639-2274

TEL0745-62-2713

<http://www.daibutsudo-seiyaku.com/>

E-mail [im-tamura@daibutsudo-seiyaku.com](mailto:im-tamura@daibutsudo-seiyaku.com)

**Founded in 1952**



## <Company' s comment>

In the foothills of the mountains in Gose City, Nara lays the hometown of En-no-gyoja, the founder of Japanese traditional medicine. For centuries, this place has been a center of medicine production. In 1952, we started producing medicines to be distributed for household use. In addition to conventional pill-form medicines, we also currently produce supplements which are even exported overseas. At Daibutsu Yakuhin, our mission is to continue producing quality medicines in the place where they were first developed.

## <Inquiries>

・カ臓心  
奈良市内の販売取り扱い店舗・・・ウェルシア薬局・ドラッグストア木のうた・ココミ  
ンドラッグ・ダイコクドラッグ・サンドラッグ・ドラッグセイムス  
・その他の商品  
弊社までご連絡ください。

## Key products



Rikizoshin



Byakkasen



Senri-Komyo



Sanmi Ukon (turmeric) K



Hoodia pills

# Dia Pharmaceutical Co., Ltd.

515 Jobonji-cho, Kashihara City, Nara, 550-0005

TEL 0744-21-5577

<http://www.dia-pharma.com>

Founded in 1948



**DIA**  
PHARMACEUTICAL CO.,LTD.



## <Company's comment>

At Dia Pharmaceutical, our motto is "Create that which does not exist". By combining our pioneering technology of water-soluble polymers with supporting materials, we are striving to develop a large new market for "adhesive healing" pharmaceuticals, "adhesive beautifying" cosmetics, and "adhesive energizing" healthcare products.

## Key products

## Company buildings

### <Inquiries>

薬局、ドラッグストア



Purple Shot



Purple Shot  
Gargle F



Cooling Gel Sheet  
for Fever



Pore Care Pack

# Taiyoudo Seiyaku Kabushiki Kaisha

 太陽堂製薬株式会社

578 Shimotosa, Takatori Town, Takaichi-gun, Nara, 635-0153

TEL0744-52-2174

<http://www.taiyoudo.com>

E-mail [goiken@taiyoudo.com](mailto:goiken@taiyoudo.com)

Founded in 1875



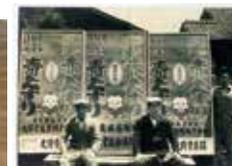
昔の会社看板

## <Company' s comment>

Our company was founded in Takatori, close to both the World Heritage site of Yoshino, and Japan' s ancient capital of Asuka . Our products range from traditional medicines to dietary supplements. Our aim is to utilize old wisdom about the power of plants in the modern pharmaceutical production process.

<Inquiries> [www.taiyoudoshop.com](http://www.taiyoudoshop.com)  
[www.taiyoudo.com](http://www.taiyoudo.com)

Old product packages



## Key products



Shofuku



Ron Gold Cold Medicine



Aka-Gusuri



Sanjo Rokushin-gan



Kotsu-Kotsu Calcium

# Yamato Godo Pharmaceutical Co., Ltd.

410 Kawanishi-cho, Kashihara City, Nara, 634-0826

TEL 0745-65-2130

<http://yamatogodo.com/>

E-mail [yoshikane.masuda@yamatogodo.com](mailto:yoshikane.masuda@yamatogodo.com)



## <Inquiries>

[http://www.kenko.com/product/br/br\\_8910170.html](http://www.kenko.com/product/br/br_8910170.html)

## Founded in 1943

### <Company' s comment>

About 100 years ago, our founder started a household medicine distribution business, and established the company in 1943. In the 1960' s, we first began producing liquid medicines, which would later become our main product. We also currently manufacture soft drinks, and are expanding overseas.



Company buildings



昔の商品表示

### Key products



Pas-Vitamin



Vitamin D3000



Vita Dash Royal



Motion Sickness Drops



Suppon Kakkessei

# Daiwa Seiyaku Kabushiki Kaisha

334-1 Oaza-Higashisami, Gose City, Nara, 639-2344

TEL 0745-66-0112

<https://www.shokokai.or.jp/29/292081S0756/index.htm>

E-mail: [daiwaseiyaku\\_okada@ybb.ne.jp](mailto:daiwaseiyaku_okada@ybb.ne.jp)

黒玉龍膽丸またはくろだまりゅうたんがんで検索

## Founded in 1912

### <Company's comment>

Founded as "Okada Kaisei-do" in Gose City in 1912 as a manufacturer of medicines for household distribution, in 1978, the company was reorganized and became known as "Daiwa Seiyaku". For over 100 years, we have distributed our products to our customers' houses across Japan, and we will strive to continue supporting people's health with safe, quality products.



Daiwa

Old tools



Yagen  
A herbal drug grinder



A chemical scale  
Capable of measuring to units of 0.1 mg.

### <Inquiries>

黒玉龍膽丸

・奈良市内の販売取り扱い店舗・・・ウェルシア薬局・ドラッグストア木のうた・ダイコクドラッグ・サンドラッグ

## Key products



Kurodama Ryutan-gan  
digestive medicine



Futan Capsule G  
cold medicine



Tokushin A analgesic



Neoaropitan analgesic



Kerochin analgesic

# Takaichi Seiyaku Kabushiki Kaisha

10 Noguchi, Asuka Village, Takaichi-gun, Nara, 634-0145

TEL0744-54-2020

<http://www.takaichi.co.jp/>

E-mail:info@takaichi.co.jp

**Founded in 1922**

<Inquiries>

配置販売業者  
ケンコーコム

## <Company' s comment>

Located in Asuka, where traditional Chinese medicine was first brought to Japan from the continent along with Buddhism, Takaichi Seiyaku has won customers' trust for over 90 years. We mainly specialize in manufacturing drop-medicines and non-pharmaceuticals, and are also expanding our joint development, OEM, and other projects. We are further engaged in the development of external-use products such as ointments and gels.



## Key products



Nodorop S  
(oral disinfectant)



Nodorop Cough  
(for cough and phlegm)



Cream Popie S  
(antipruritic)



Hi-Popie S  
(antipruritic)

## Company buildings



# Tamura Pharmaceutical Co., Ltd.

## <Company's comment>

Founded in 1948, Tamura Pharmaceutical was originally engaged in the household medicine distribution business. Since then, we have developed unique products such as “Tsushin” tablets, “Pridomin” sugar coated tablets, the “Isobitan” synthetic resin intravenous solution, and the “Isobitan D” medical drink.

We also produce the “Rikisei” series of drinks, which have been on sale for 60 years, the recently reformulated “Keikai ACE” analgesic, and “Yakuso Bempiyaku” laxatives solely from natural ingredients.

In order to further develop our OEM business and offer better products at lower prices, we have built factories with a state-of-the-art production system which meets GMP requirements.

With our 68 years of experience, we continue pushing and developing to help people live healthier lives.

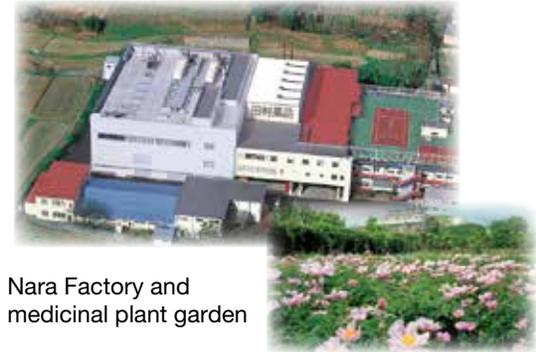
Osaka head office: T.M.B.Dosho-machi Bldg, 2-1-10 Dosho-machi, TEL 06-6203-4881  
Chuo-ku, Osaka City, 541-0045

Nara factory: 50 Nishiterada, Gose City, Nara, 639-2295 TEL 0745-66-1521

<http://www.tamura-p.co.jp/>

E-mail: [soumu@tamura-p.co.jp](mailto:soumu@tamura-p.co.jp)

## Company buildings



Nara Factory and medicinal plant garden



Manufacturing solids and liquids

## Key products

### <Inquiries>

- ・「りき精」スーパーオークワにて販売。
- ・「恵快ACE」麒麟堂店舗にて販売。
- ・「りき精」、「薬草便秘薬」についてはケンコーコムにて販売。

<http://www.kenko.com/>



Yakuso Bempi-yaku  
Laxative made solely  
from natural ingredients



Riki-sei  
Nutritional drink



Keikai ACE  
Analgesic

# Tenshindo Seiyaku Kabushiki Kaisha

495-1 Koshi, Asuka Village, Takaichi-gun, Nara, 634-0138

TEL 0744-54-3088

<https://www.tenshindo.co.jp/top.html>

E-mail [tenshin7@m4.kcn.ne.jp](mailto:tenshin7@m4.kcn.ne.jp)

**Founded in 1895**



Tenshindo Seiyaku



**Company building**

## Key products



Mimizu Ippusan  
antipyretic analgesic



Kyukatsu  
cardiotonic



Shin Aroseron  
digestive medicine



Kyukatsu Ace  
tonic



Slim Carbogen 22  
supplement

**<Inquiries>** <http://www.tenshindo.co.jp>でインターネット販売中